# Workshop exercise: Designing dc bus hybrid system

A guesthouse owner is looking to install a dc bus hybrid system as their generator is due for replacement. They would like:

- A battery bank with 2 days of autonomy without needing to run the generator in the event of bad weather.
- A new generator that would meet the maximum demand of the loads but will also provide maximum charging current possible from the inverters and the selected battery bank

This hybrid system will therefore use the generator as a back-up.

#### Site information

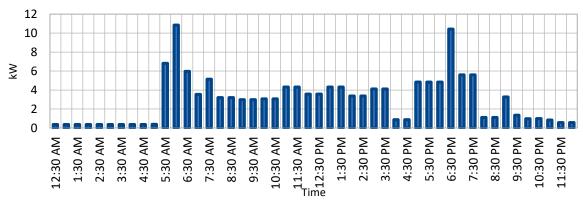
- Site location: Vanuatu, 15°S
- Large available roof facing North
- Occupants, 4 adults full time (owners + 2 staff)
- 4 guest rooms for up to 12 guests.
- Possible locations for equipment include semi-used storage shed, building a dedicated shed, or installing equipment in a container at rear of the premises

*Table 1: Site weather and solar resource, retrieved from <u>https://power.larc.nasa.gov/data-access-viewer/</u> using climatology average* 

Month	Daily solar	Average Air	
	radiation	temperature	
	15° tilt	(°C)	
	(kWh/m²/day)		
JAN	6	27.68	
FEB	5.29	27.89	
MAR	5.5	27.8	
APR	4.97	27.47	
MAY	4.59	26.78	
JUN	4.33	26.1	
JUL	4.52	25.4	
AUG	5.01	25.2	
SEP	5.44	25.48	
OCT	5.83	25.92	
NOV	5.95	26.67	
DEC	6.38	27.31	
Annual	5.32	26.64	
average			

#### Initial Load Assessment

A data-logger was used to measure demand and energy consumption over a typical day with full occupancy – results are shown in the chart and table below. Investigation and discussion with the customer show that there are no dc loads. Assume that this usage pattern is applicable all year round.



Maximum Demand vs Time

#### Figure 1: Initial results of monitoring Maximum Demand vs Time

Overall consumption was 55.63 kWh/day with a maximum demand of 11 kVA and surge demands (not shown) of 15 kVA during the middle of the day

#### Assume that:

ac daily energy load ( $E_{AC}$ ) = 55,630 Wh/day Maximum demand = 11,000 VA Surge demand = 15,000 VA

#### Proposed System Architecture details

The following dc bus hybrid system has been selected:

- Three-phase system
- Nominal battery voltage: 48V
- Inverter waveform Pure sine wave for proper operation of all electronic equipment
- Inverter type dc bus interactive inverters from SMA's Sunny Island Range—3 single phase inverters in a 3-phase arrangement

#### Determine required capacity of dc Bus Interactive Inverter

#### 1. Calculate maximum demand per phase: \_\_\_\_\_

Assuming the loads are balanced across the system, divide the site's max demand by the number of phases to obtain this number.

#### 2. Calculate the surge demand per phase: \_\_\_\_\_

Assuming the loads are balanced across the system, divide the site's surge demand by the number of phases to obtain this number.

**3.** Assuming a safety factor of 10%, what is the inverter capacity required to deliver the maximum demand and surge demand?

Max demand: \_\_\_\_\_

Surge demand: \_\_\_\_\_

#### Select the Inverter

4: Using the calculated continuous and surge demand rating and SMA data sheet as shown below select the inverter: \_\_\_\_\_

Technical Data	Sunny Island 4.4M	Sunny Island 6.0H	Sunny Island 8.0H		
Operation on the utility grid or generator					
Rated grid voltage / AC voltage range		230 V / 172.5 V to 264.5 V			
Rated grid frequency / permitted frequency range		50 Hz / 40 Hz to 70 Hz			
Maximum AC current for increased self-consumption (grid operation)	14.5 A	20 A	26 A		
Maximum AC power for increased self-consumption (grid operation)	3.3 kVA	4.6 kVA	ó kVA		
Maximum AC input current	50 A	50 A	50 A		
Maximum AC input power	11500 W	11500 W	11500 W		
Stand-alone or emergency power operation					
Rated grid voltage / AC voltage range		230 V / 202 V to 253 V			
Rated frequency / frequency range (adjustable)		50 Hz / 45 Hz to 65 Hz			
Rated power (at Unom, fnom $/ 25 \degree C / \cos \varphi = 1$ )	3300 W	4600 W	6000 W		
AC power at 25°C for 30 min / 5 min / 3 sec	4400 W / 4600 W / 5500 W	6000 W / 6800 W / 11000 W	8000 W / 9100 W / 11000 W		
AC power at 45°C continuously	3000 W	3700 W	5430 W		
Rated current / maximum output current (peak)	14.5 A / 60 A	20 A / 120 A	26 A / 120 A		
Total harmonic distortion output voltage / power factor at rated power	< 5% / -1 to +1	< 1.5% / -1 to +1	< 1.5% / -1 to +1		
Battery DC input					
Rated input voltage / DC voltage range	48 V / 41 V to 63 V	48 V / 41 V to 63 V	48 V / 41 V to 63 V		
Maximum battery charging current / rated DC charging current / DC discharging current	75 A / 63 A /75 A	110 A / 90 A / 103 A	140 A / 115 A /130 A		
Battery type / battery capacity (range)	Li-Ion <sup>1)</sup> , FLA, VRLA / 100 Ah to 10000 Ah (lead-acid) 50 Ah to 10000 Ah (li-Ion)				
Charge control	IUoU charge proced	lure with automatic full charge an	d equalization charge		
Efficiency / self-consumption of the device	• •	0			
Maximum efficiency	95.5%	95.8%	95.8%		
No-load consumption / standby	18 W / 6.8 W	25.8 W / 6.5 W	25.8 W / 6.5 W		
Protective devices (equipment)					
AC short-circuit / AC overload	•/•				
DC reverse polarity protection / DC fuse	-/-				
Overtemperature / battery deep discharge	• / •				
Overvoltage category as per IEC 60664-1					

Determine the capacity of the battery bank

#### **Assumptions:**

٠	Battery Inverter efficiency	94%
	(never use maximum efficiency value-assume a lesser value	e for calculations)
٠	Battery Inverter efficiency when acting as charger	94%
٠	Battery coulombic efficiency	90%
٠	Watt-hour efficiency of the battery	80%
•	Maximum Depth of Discharge (DOD)	70%

The battery bank must be sized to meet the whole daily load that is being supplied by the PV array and battery bank, as there will be days where the solar irradiation is not available.

To calculate the energy required at the battery, use the equation:  $E_{BATT} = E_{AC} / \eta_{INV}$ 

 $E_{BATT}$  = energy required from the battery bank  $E_{AC}$  = Total daily energy (AC loads only)  $\eta_{INV}$  = inverter efficiency

# 5. What is the energy required from the battery bank (E<sub>BATT</sub>)? \_\_\_\_\_

Use the equation: Battery Capacity (Ah) = ( $E_{BATT} \times T_{aut}$ ) ÷ ( $V_{dc} \times DOD$ )

 $\begin{array}{ll} T_{aut} &= specified \ days \ of \ autonomy \\ V_{dc} &= Battery \ Bank \ dc \ voltage \ (check \ inverter \ input \ voltage \ range) \\ DOD &= depth \ of \ discharge \end{array}$ 

6. What is the required battery bank capacity? \_\_\_\_\_ Ah

#### Size and select battery model

The battery bank will be selected from the Sonnenschein Solar 2V cell range of batteries using the  $C_{10}$  capacity rating. These batteries have 3000+ cycles at 50% DoD and hence will provide long life.

The largest battery is the A602/3920 which has a  $C_{10}$  capacity of 3036. So the battery bank will need to consist of two parallel strings of batteries. Therefore the minimum battery capacity required in each strings would be 3523/2 Ah = 1762Ah.

#### 7. What battery model would you select? \_\_\_\_\_

Туре	С <sub>1</sub> 1.67 Vpc	С <sub>з</sub> 1.75 Vpc	С <sub>5</sub> 1.77 Vpc	С <sub>10</sub> 1.80 Vpc	С <sub>24</sub> 1.80 Vpc	С <sub>48</sub> 1.80 Vpc	С <sub>72</sub> 1.80 Vpc	С <sub>100</sub> 1.85 Vpc	С <sub>120</sub> 1.85 Vpc
A602/295 SOLAR	124	167	193	217	248	273	289	285	294
A602/370 SOLAR	155	209	241	272	310	342	362	357	367
A602/440 SOLAR	186	251	289	326	372	410	434	428	440
A602/520 SOLAR	229	307	342	379	435	471	503	505	519
A602/625 SOLAR	275	369	410	455	523	565	604	606	623
A602/750 SOLAR	321	431	479	531	610	659	705	707	727
A602/850 SOLAR	368	520	614	681	729	782	827	822	845
A602/1130 SOLAR	491	694	818	908	973	1043	1102	1096	1126
A602/1415 SOLAR	614	867	1023	1135	1216	1304	1378	1370	1408
A602/1695 SOLAR	737	1041	1228	1362	1459	1565	1654	1644	1689
A602/1960C SOLAR	867	1222	1371	1593	1803	1942	2016	1957	1994
A602/2600 SOLAR	1047	1548	1782	2024	2276	2472	2599	2547	2613
A602/3270 SOLAR	1309	1935	2227	2530	2846	3090	3249	3184	3266
A602/3920 SOLAR	1571	2322	2673	3036	3415	3708	3899	3821	3919

# Capacities C<sub>1</sub> - C<sub>120</sub> (20 °C) in Ah

Figure 2: Sonnenschein A600 SOLAR 2V battery range capacity table

## 8: What would be the total capacity of the battery bank @ $C_{10}$

Use the equation  $N_{series} = V_{dc} / Cell Voltage$ 

9: Calculate the number of cells/blocks in series for each string: \_\_\_\_\_\_

10: Calculate the total number of cells: \_\_\_\_\_

#### Size and select PV Array - DC bus

The PV array will be sized for the month with the lowest irradiation. From Table 1 this is 4.33kWh/m<sup>2</sup> (PSH) with an average temperature of 26.1°C

Assume:

- Daily energy load is 55,630Wh/day
- No PV array oversizing required because there is a generator
- Month with lowest irradiation is chosen as the design month (See Table 1)
  - Average temperature of 26.1°C for the design month (June)
  - $\circ$  Average solar resource at 15° tilt (H<sub>tilt</sub>) 4.33 PSH/day
- PV module rated capacity (PSTC) 300W • 32.4V  $V_{MP}$ •  $I_{MP}$ 9.27A • Voc 39.7V •  $I_{sc}$ 9.7A • Derating factor due to dirt (F<sub>DIRT</sub>) 95% • Derating factor due to manufacturer's tolerance (F<sub>MAN</sub>) 95% • Watt-hour efficiency of the battery 80% •  $P_{MP}$  Temp Co-efficient( $\gamma$ ) -0.39%/°C •  $V_{oc}$  Temp Co-efficient ( $\beta$ ) -0.30% / °C •
- Cable losses have been calculated and reflected in the figure below

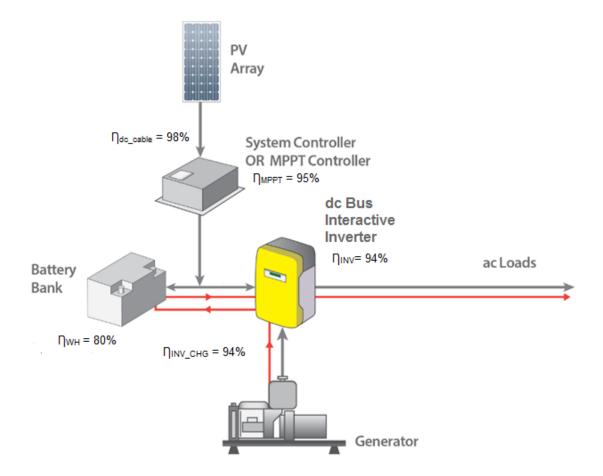


Figure 3 System block diagram showing component losses

*PV* module temperature derating is calculated by the formula:  $F_{TEMP}=1+[\gamma \times (T_{CELL-EFF} - T_{STC})]$ Note:  $T_{CELL\_EFF} =$  ambient temperature + 25 °C.

11: Calculate derating factor due to temperature (F<sub>TEMP</sub>): \_\_\_\_\_

Use the formula:  $P_{MOD} = P_{STC} \times F_{MAN} \times F_{TEMP} \times F_{DIRT}$ 

12: Calculate the derated power of the selected module (P<sub>MOD</sub>): \_\_\_\_\_

As the system is only providing ac loads, use the equation:

 $\eta_{batt\_subsys} = \eta_{INV} \times \eta_{WH} \times \eta_{MPPT} \times \eta_{dc\_cable}$ 

13: Calculate the System Efficiency for loads supplied from the PV array charging the battery bank: \_\_\_\_\_

Use the equation  $N_{total} = (E_{AC} \times f_o) / (P_{mod} \times H_{tilt} \times \eta_{batt\_subsys})$ 

14: Calculate the number of PV modules required to meet the energy requirements from the battery bank: \_\_\_\_\_

15: What is the minimum array capacity required?

The array capacity required: \_\_\_\_\_ kW<sub>p</sub>

Multiply  $N_{total}$  by the module capacity and divide by 1000 to get array capacity in  $kW_p$ 

Either a 3-phase inverter or three single PV inverters could be selected. Grid Connected workshops covers how to match the array to the PV inverter and hence is not covered in this workshop exercise.

#### Sizing the PVarray using an MPPT

Technical data	Sunny Island Charger 40			
	12 V	24 V	48 V	
Input (PV generator)				
Max. PV power	630 W	1250 W	2100 W	
Max. DC voltage	140 V DC	140 V DC	140 V DC	
Optimal MPPT voltage range	25 V - 60 V	40 V - 80 V	70 V - 100 V	
Number of MPP trackers	1	1	1	
Max. PV current	40 A	40 A	30 A	
Output (battery)				
Nominal DC power up to 40 °C	600 W	1200 W	2000 W	
Nominal battery voltage	12 V	24 V	48 V	
Nominal voltage range	8 V - 15.6 V	16 V - 31.5 V	36 V - 65 V	
Battery type	flood	ded and sealed lead acid batt	eries	
Max. charging current / continuous charging current	50 A / 50 A	50 A / 50 A	40 A / 40 A	
Charge control	IUoU	IUoU	IUoU	
Efficiency				
Max. efficiency	98 %	98 %	98 %	
Euro ETA	97.3 %	97.3 %	97.3 %	
Device protection				
DC reverse polarity	•	•	•	
Short-circuit proof	•	•	•	
Overload protection	•	•	•	
Over- and undervoltage protection	•	•	•	
Over- and undertemperture protection	•	•	•	
General data				
Dimensions (W / H / D) in mm	421/310/143	421/310/143	421/310/143	
Weight	10 kg	10 kg	10 kg	
Protection class (according IEC 60529)	IP65	IP65	IP65	
Operating temperature range	-25 °C +60 °C	-25 °C +60 °C	-25 °C +60 °	
Air humidity	0 % - 100 %	0 % - 100 %	0 % - 100 %	
Daytime operating consumption	< 5 W	< 5 W	< 5 W	
Internal consumption at night	< 3 W	< 3 W	< 3 W	
Features and functions				
Display	multicolored LED	multicolored LED	multicolored LED	
Setting parameters	plug and play i	n combination with SI 5048, S	12224, SI2012	
•		(Sync Bus Piggy Back required) DIL switch with stand-alone applicati		
Parallel operation	Up to 4 devices	Up to 4 devices	Up to 4 devices	
Interface: Sync Bus Piggy-Back	0	0	0	
External temperature sensor (KTY type)	0	0	0	
Warranty: 5 / 10 / 15 / 20 / 25 years	•/0/0/0/0	●/0/0/0/0	•/0/0/0/0	
Certificates and permits	CE	CE	CE	
Standard features O Optional features - not available				
Last revision: May 2010				
Type designation	SIC40-MPT	SIC40-MPT	SIC40-MPT	

Since the battery bank is 48V dc then the last column should be referenced:

Assume lowest temperature for the site is 10 °C and maximum cell temperature is 75 °C.

## Maximum Number of Modules in String

The maximum  $V_{\text{oc}}$  of the module at coldest temperature is:

$$V_{MAX\_OC} = V_{OC\_STC} \times \{1 + [\beta \times (T_{MIN} - T_{STC})]\}$$

# 16: Calculate Open circuit voltage at coldest temperature: \_\_\_\_\_\_V

Maximum number of modules in the string is

$$N_{MAX\_OC} = \frac{V_{MPPT\_MAX}}{V_{MAX\_OC}}$$

17: Refer to the maximum MPPT input voltage. Calculate maximum number of modules in a string: \_\_\_\_\_\_

**Minimum Number of Modules in String** 

The minimum  $V_{mp}$  of the module at hottest temperature is:

$$V_{\text{MIN}_{\text{MP}}} = V_{\text{MP}_{\text{STC}}} \times \{1 + [\gamma \times (T_{\text{MAX}} - T_{\text{STC}})]\}$$

18: Calculate V<sub>mp</sub> at hottest temperature: \_\_\_\_\_\_V

The PV array's minimum voltage at the MPPT is de-rated by the voltage drop and is calculated as follows:

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V_{\text{MIN MP MMPT}} = V_{\text{MIN MP}} \times [1 - \text{voltage drop}]
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Note: effect of voltage drop has already been calculated and presented as a percentage in this exercise (See  $\prod_{dc_cable}$  on page 6)

19: Calculate V<sub>mp</sub> at the MPPT: \_\_\_\_\_\_V

The minimum voltage of the MPPT is theoretically the battery voltage—however the battery voltage rises as the battery is charged. For instance, a 48V battery bank would be about 56V to 60V when fully charged. temperature. For the MPPT to work effectively the  $V_{mp}$  of the array should also be greater than the battery voltage.

The data sheet above states MPPT voltage is to be 70V to 100V.

In this case the lower MPPT value is also the minimum array MP voltage.

 $V_{\text{ARRAY}_{\text{MIN}_{\text{MP}}}} = V_{\text{MIN}_{\text{MPPT}}}$ 

The minimum number of modules per string is then determined by the following equation (round up):

 $N_{\rm MIN\_MP} = \frac{V_{\rm ARRAY\_MIN\_MP}}{V_{\rm MIN\_MP\_MPPT}}$ 

21: Calculate power rating of each string: \_\_\_\_\_

Use the power rating of the MPPT to calculate the number of strings required

22: Calculate the number of strings per MPPT: \_\_\_\_\_

# 23: Calculate number of modules and array power rating per MPPT.

Number of modules	per MPPT:	
-		

Array power rating per MPPT: \_\_\_\_\_

24: Calculate number MPPTs: \_\_\_\_\_

25: Calculate total number of modules and total array power: \_\_\_\_\_\_

Calculate maximum power used for battery charging

Each SMA Sunny island inverter has a maximum charge current of 110A but a rated current of 90A.

The maximum charge current from the battery charger is the sum of maximum current that can be provided by the battery charger on each phase

26: Calculate the maximum charge current the battery chargers can provide to the battery bank I<sub>bc</sub> : \_\_\_\_\_\_A

The selected battery bank comprises two parallel banks of A602/2600 SOLAR with a combined  $C_{10}$  capacity of 4048Ah

27: If the maximum charging current for the battery is 0.1 x  $C_{10}$  capacity rating, what is the battery's maximum charge current? \_\_\_\_\_A

28: Can the battery bank accept the maximum charging current from the inverters? Circle: (Yes/No)

Assume the maximum charge voltage per cell is 2.4V

Use the equation  $V_{bc}$  = cell volt x N<sub>series</sub> (From question 9)

29: Calculate the maximum charge voltage  $(V_{bc})$  of the selected battery bank: \_\_\_\_\_V

Assume that:

- Battery charger nominal efficiency  $(\Pi_{INV\_CHG})$  is 0.94
- Battery charger nominal power factor (pf<sub>bc</sub>) is 1

Use the equation  $S_{bc} = (I_{bc} \times V_{bc}) / (\eta_{\text{INV\_CHG}} \times pf_{bc})$ 

30: Calculate Battery charger max. apparent power S<sub>bc</sub>:\_\_\_\_\_VA

## Size and select backup generator

The backup generator's minimum capacity is calculated by the equation:

 $S_{GEN} = (S_{BC} + S_{MAX\_CHG}) \times F_{GO}$ Workshop exercise: Designing dc bus hybrid system Where:

 $S_{GEN} = Minimum$  apparent power rating of the generator (kVA)  $S_{BC} = Maximum$  apparent power consumed by the battery charger under conditions of maximum output current and typically maximum charge voltage (kVA)  $S_{MAX\_CHG} = Maximum$  ac demand from ac loads during battery charging (kVA), i.e. the site's max demand  $F_{GO} = Generator$  oversize factor (dimensionless)

Assume  $F_{GO} = 1.1$ 

31: What is the minimum capacity of the generator required so that it can meet the battery charging load and maximum demand at the same time? \_\_\_\_\_kVA

Calculate the Generators derating factor

32: The guesthouse is located at 35m altitude, with maximum air temperature is 27°C and humidity is 82%. Calculate the site-specific temperature, humidity and altitude, and the total general derating factor using values are shown in Table 2.

Site f	Derating	
Air Temperature		Derate 2.5% for every 5°C above 25°C
Alti	tude	Derate 3% for every additional 300 m above 300 m altitude
Humidity	Air Temperature between 30°C and 40°C	Derate 0.5% for every 10% above 60% humidity
	Air Temperature between 40°C and 50°C	Derate 1.0% for every 10% above 60% humidity
	Air Temperature between 50°C and 60°C	Derate 1.5% for every 10% above 60% humidity

Table 2: Generator derating factors

Altitude derating: \_\_\_\_\_

Temperature derating: \_\_\_\_\_

Humidity derating: \_\_\_\_\_

Total derating: \_\_\_\_\_

33: Apply the generator derating factor, what is the minimum generator size required? \_\_\_\_\_\_ kVA